

# A Study of Small Sized Quartz Tuning Fork Using Finite Element Analysis

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## Abstract

This is a preliminary study to small sized quartz tuning fork operating at 32.768 kHz for several types of supporting structure. Tine length and tine width can be calculated by Euler-Bernoulli equation (Exact Solution), but the base shall be analyzed by FEM (Approximation Solution) due to flexibility of base design. Finite Element Method (FEM) software ANSYS is used to simulate quartz tuning fork to extract electric response from harmonic analysis. Several types of supporting structure are to compare to modified tuning fork with notch by simulation.

## 1. Introduction

The design of quartz tuning fork was early treated as U-shape model, and analysis method has been derived from Transfer Matrix Method by J.A. Kusters and...et al. in 70s. The model (Fig.1) was divided into several segments, and each segment was assumed to operate flexure and length-extensional mode then to extract characteristic frequency of system<sup>[1]</sup>. The base of quartz tuning fork in the above method didn't include rotary inertia effects. In 90s, Hideaki Itoh and...et al. also took quartz tuning fork to be U-shape model, and the right half section similar to L-shape was composed of three bars then to calculate the characteristic frequency of system by Sezawa's approximation<sup>[2]</sup>. But in the base, the frequency equation was considered as flexure modes. Based on the assumption of Euler-Bernoulli equation, the equation should be suitable for long bar not for short bar (Tuning Fork Base). In 80s, the frequency equation of the flexure modes including rotary inertia effect was introduced by Shih S. Chuang<sup>[3]</sup>, and the frequency equation including rotary inertia effect is suitable for small ratio of tine length to tine width and for higher frequency tuning fork. The quartz tuning fork using

overtone flexure modes was developed by Shih S. Chuang.

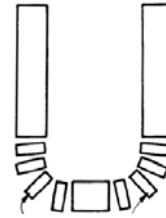


Fig. 1, U-shape Tuning Fork Model<sup>[1]</sup>

In order to improve the electric characteristic of quartz tuning fork, Yoshiro Tomikawa<sup>[4][5]</sup> brought up ideas of modified base-width and arm corners cut off (Fig. 2). Those ideas were used in the real products indeed to enhance better electric characteristic, such as higher Quality factor and lower resistance...etc. In 2003, Fumitaka Kitamura<sup>[6]</sup> patented a new base shape – notch which is located between tines and mounting area (Fig. 3) in order to get well electric characteristic in miniaturization of quartz tuning fork unit.

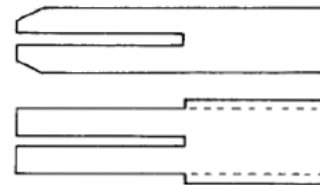


Fig. 2, Modified Tuning Fork with arm corners cut off and base-width<sup>[5]</sup>



Fig. 3, Modified Tuning Fork with Notch<sup>[6]</sup>

As known, quartz tuning fork unit has been used in many fields especially in wristwatch for a long time. The dimension of tuning fork unit was not most important issue due to capacious space of wristwatch. However the issue of dimension of tuning fork unit was more important because the growth of mobile phone marketing and the demand of multi-function of consume electronic products was getting strong in the past decade. The quartz tuning fork unit is not only required to meet the tight space but also required to hold the well electric characteristic. Nowadays, the popular packaged dimension of tuning fork unit which used in mobile phone is 4.1x1.5 mm<sup>2</sup> and 3.2x1.5 mm<sup>2</sup>. Recently, the smallest quartz tuning fork unit 2.0x1.2 mm<sup>2</sup> has been developed. Those quartz tuning fork units are much small than before.

For design of small sized quartz tuning fork unit, both tine length and base length shall be decreased to meet tight space. As there is a relationship between length of tine and width of tine governed by Euler-Bernoulli equation [7] operating at 32.768 kHz, the decrease of tine length is limited. So, we are focusing on the analyses of base shape to get proper shape and dimension of base in order to meet requirement of tight space and good electric characteristic.

In this paper, the design of tuning fork is to first extract tine width and tine length from Euler-Bernoulli equation with clamped-free boundary condition, then uses FEM software (ANSYS, Inc.) to simulate quartz tuning fork. The package dimension is 3.2x1.5 mm<sup>2</sup> with inner dimension 2.45x0.8 mm<sup>2</sup>. Several types of supporting structure of quartz tuning fork unit shall be demonstrated to compare to modified tuning fork with notch (Fig.3).

## 2. Euler-Bernoulli Equation

The Euler-Bernoulli equation [7] and its frequency equation with clamped-free boundary condition is given by

$$\frac{\partial^4 y}{\partial x^4} + \frac{1}{a^2} \frac{\partial^2 y}{\partial t^2} = 0, \text{ where } a^2 = \frac{EI}{\rho A} \quad (1)$$

$$\cos \beta l \cosh \beta l + 1 = 0 \quad (2)$$

E is constant derived from anisotropic elastic constants, and it depends on the cutting angle.  $\beta$  is

wave number and l is beam length. The first root, which means fundamental mode, of (2) is 1.875. The frequency equation function of tine width and tine length is given by

$$f = k \frac{w}{l^2}, \quad (3)$$

where f is frequency (Hz), k is constant in a specified cutting angle, w is tine width and l is tine length.

## 3. Improvement by Modified Base

As decrease of base length, the electric characteristic of quartz tuning fork is getting poor. It is better that ratio of base length to tine length is larger than 40 % [6]. According to this condition, of which ratio of base length to tine length is equal to 40%, and formula (3) which operates at 32.768 kHz, tine width, tine length and base length can be tabularized as Table 1.

Unit: mm

Tine width	Tine length	Total length
0.05	1.165	1.63
0.06	1.276	1.79
0.07	1.378	1.93
0.08	1.473	2.06
0.09	1.563	2.19
0.1	1.647	2.31
0.11	1.728	2.42
0.12	1.805	2.53
0.13	1.878	2.63
0.14	1.949	2.73

Table 1

As ordinary wafer thickness using in quartz tuning fork is 0.1 mm and tine thickness larger than tine width may cause unwanted vibrating displacement which occurs in not main vibration direction [8], the tine width small than 0.09 mm to be not discussed this time. The tine width large than 0.12 mm is also to be not discussed due to total length over inner space. Tine width 0.1 mm is picked up for case study.

The model of modified tuning fork with base-width (Fig. 3) is to verify that it is better ratio of base length to tine length is larger than 40 % by simulation, the result (Fig. 4) shows the electric characteristic is descent once the ratio is small than 40%.

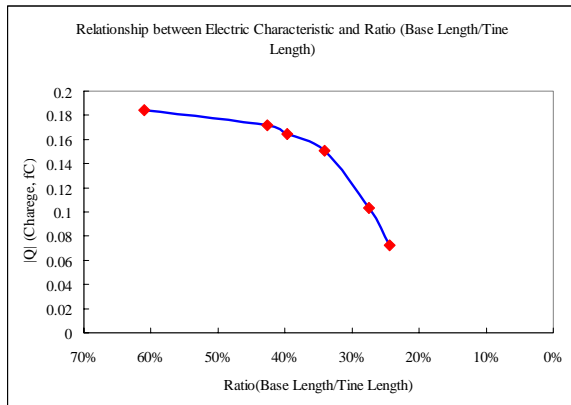


Fig. 4, Relationship between Electric Characteristic and Ratio (Base Length/Tine Length)

In order to overcome poor electric characteristic due to ratio less than 40%, Fumitaka Kitamura [6] patented a new base shape “notch” which is located between tines and mounting areas. The improvement caused from notch was also verified under ratio (Base length/Tine length) 40 % by simulation as shown in Fig. 5. It is obvious that modified tuning fork with notch has better electric characteristic as vibration energy doesn’t leak to mounting areas.

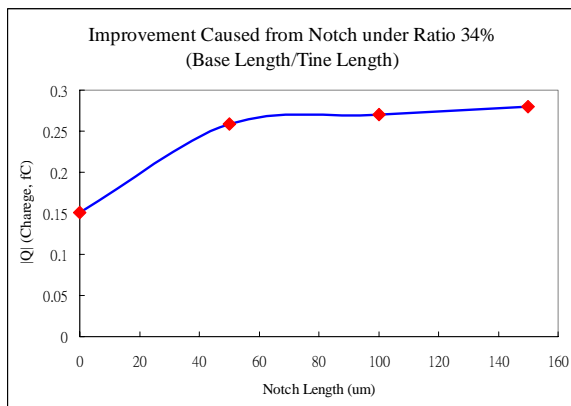


Fig. 5, Improvement Resulted from Notch under Ratio 34% (Base Length/Tine Length)

## 4. Simulation

The improvement by modified base comes out an idea. If one can clearly understand the mechanism of supporting structure for vibration energy trapping,

small sized quartz tuning fork unit can be realized. Based on the idea [8], several types of supporting structure are built to compare to modified tuning fork with notch.

### 4.1. Procedure, Conditions and Modeling

Tine length and tine width calculated by Euler-Bernoulli equation at +2° X-cut (Operating at 32.768 kHz) are 1.64mm and 0.1 mm respectively. The thickness of tuning fork model is 0.1 mm. The finite element analysis software ANSYS is used to simulate quartz tuning fork resonator.

**4.1.1. Procedure and Conditions.** Modal analysis is first to extract the characteristic frequency then to proceed with harmonic analysis for electric response (Charge per node, |Q|, fC).

- Average number of element is 4000.
- Average number of node is 22400.
- Damping ratio is 0.0001.
- The comparison is based on electric response of each model calculated by harmonic analysis.

**4.1.2. Modeling.** The model material is pure quartz crystal without electrode, and voltage as boundary condition applies on specified area on tines. There are five kinds of model regarding various base lengths to be analyzed (Table 2, Fig.6 ~ Fig.10) –

Type	Base Length ( μ m)		
Notch	560		
A	250	450	610
B	250	450	610
C	250	450	610
D	250	450	610

Table2

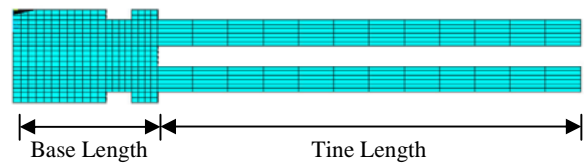


Fig. 6, Modified Tuning Fork with Notch

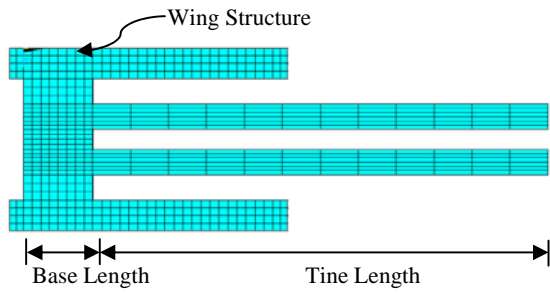


Fig. 7, Tuning Fork Type A

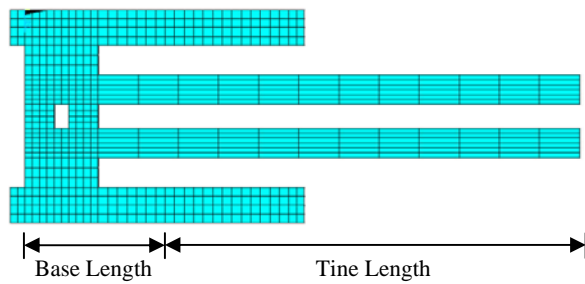


Fig. 8, Tuning Fork Type B

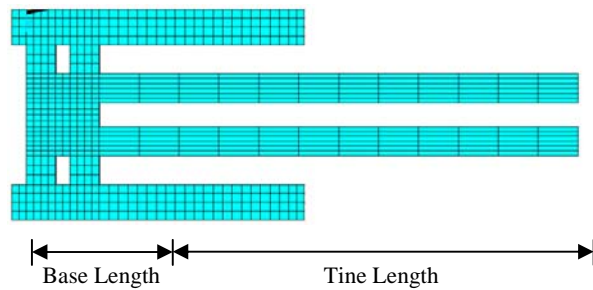


Fig. 9, Tuning Fork Type C

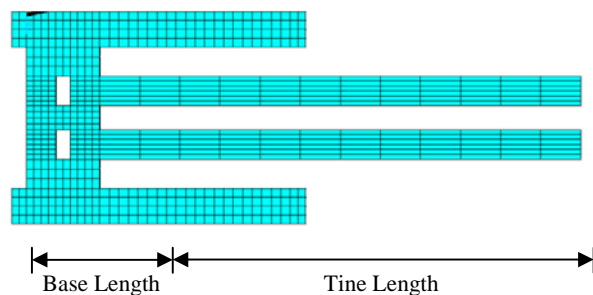


Fig. 10, Tuning Fork Type D

## 4.2. Results

The electric response ( $|Q|$ , Charge, fC) of type A ~ D was calculated by harmonic analysis as follows (Fig. 11). Fig. 11 shows it is evident that electric response of model is better when base length is equal to 250  $\mu\text{m}$ . In case of base 250  $\mu\text{m}$ , type C is clearly better than other types, and location of hole shall be an important factor when base length is short. When base length is equal to 450  $\mu\text{m}$  or 610  $\mu\text{m}$  (Long base length), location of hole is not the important factor, but type B, C and D still have better electric response than type A.

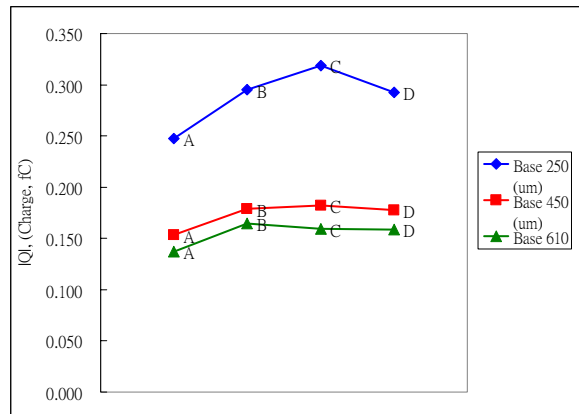


Fig. 11

Fig. 12 is that the result of type A ~ D compares to modified tuning fork with notch. It is obvious that the type B, C and D with base length 250  $\mu\text{m}$  and "hole" are better than modified tuning fork with notch. The total length of type A, B, C and D with base length 250  $\mu\text{m}$  is 1890  $\mu\text{m}$ , it is shorter than modified tuning fork with notch (Total length: 2200  $\mu\text{m}$ ).

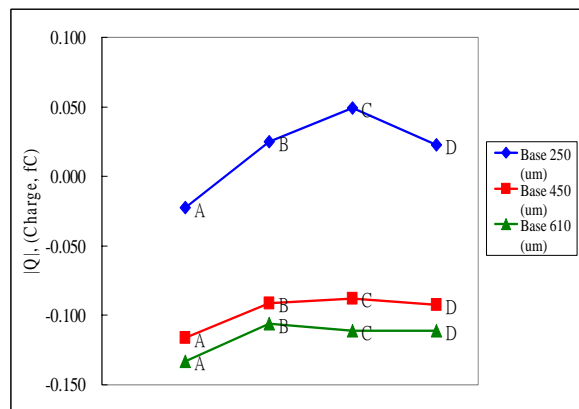


Fig. 12

Fig. 13 shows that electric response is descent no matter what type is when base length is increasing, and it has an opposite trend to Fig. 4. However, type with hole really has better electric response than type without hole.

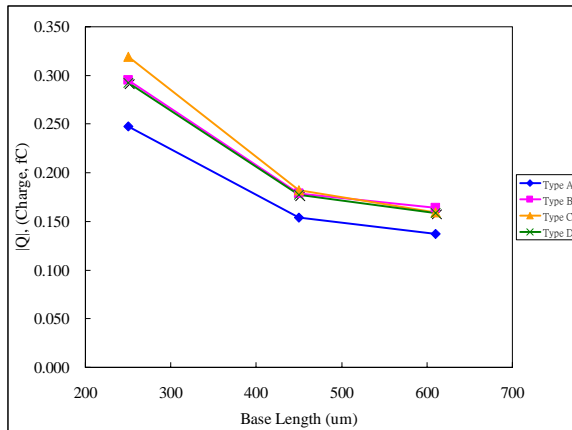


Fig. 13

## 5. Conclusion

In order to meet the restriction of tight space and well electric characteristic, several types of supporting structure of quartz tuning fork were discussed. The simulation result shows new supporting structure has a better electric response than modified tuning fork with notch, and hole located in base can effectively increase electric response. The author thinks hole may play a role of reflection mechanism to avoid vibration energy leakage to mounting areas, like beveling of AT-cut crystal. However, large hole may decrease stiffness of base. The balance between electric response and base stiffness needs to be confirmed.

Compare to modified tuning fork with notch, electric response is descent as base length of new

supporting structure is increasing. This shall be a good info to miniaturization.

Next is to build models with electrode so to approach real device. The more complicated phenomenon can be involved in model to verify this view point. Experiment will be executed also.

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